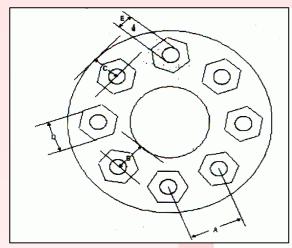
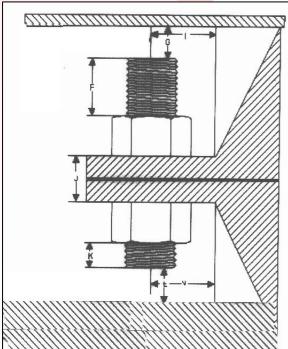


HYDRAULIC TORQUE WRENCH APPLICATION CHECKLIST FOR FLANGES





A:CENTER OF ONE BOLT TO THE NEXT
B:CENTER OF BOLT TO THE INSIDE
C:CENTER OF BOLT TO THE OUTSIDE
D:SIZE OF NUT FROM FLAT TO FLAT
E:DIAMETER OF STUD
*NUMBER OF BOLTS

TOP SIDE OF FLAGE

F:LENGTH OF STUD ABOVE NUT
G:VERTICAL CLEARANCE ABOVE STUD
I:HORIZONTAL CLEARANCE TO INSIDE
J:GRIP LENGTH LENGTH

BOTTOM SIDE OF FLANGE

K:LENGTH OF STUD BELOW NUT L:VERTICAL CLEARANCE BELOW STUD N:HORIZONTAL CLEARANCE TO INSIDE

ESSENTIAL INFORMATION

- 1) TYPE OF LUBRICANT BEING USED DURING TIGHTENING ON THREAD & NUT UNDER FACE?
- 2) TIGHTENING TORQUE OR BOLT / JOINT DATA
 - a) BOLT PROPERTY GRADE.
 - b) BOLT LOADING AS PERCENTAGE OF YEILD OR ABSOLUTE VALUE IN KGF.
 - c) WHETHER A GASKET JOINT OR HARD METAL TO TO METAL JOINT? IF GASKET THEN WHETHER SOFT OR HARD GASKET IS BEING USED?

ANY RESTRACTION ON SIDES e.g. STAYS. IF SO, THEN A PHOTOGRAPH MAY BE PROVIDED.